

## PIPac: towards flow chemistry and artificial intelligence powered API production

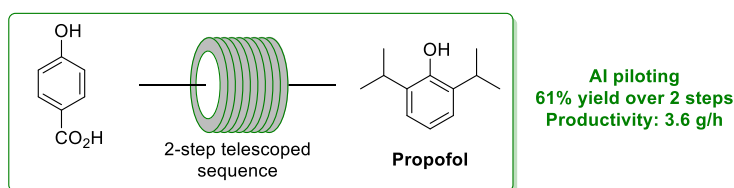
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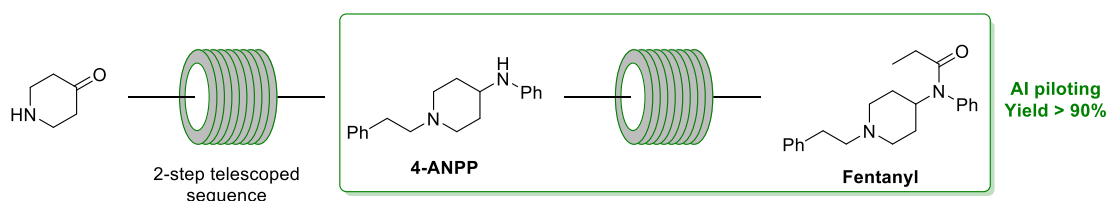
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The use of flow chemistry<sup>1</sup> and artificial intelligence<sup>2</sup> in the production of API has witnessed significant interest both from academia and industry over the last years. Propofol<sup>3</sup> and fentanyl<sup>4</sup> are standing as privileged target because they experience shortage during COVID-19 crisis and are on the WHO's list of essential medicine. The PIPac project aim is to bring the first AI-powered autonomous industrial demonstrator for APIs manufacturing through the combination of continuous flow chemistry, artificial intelligence, and additive manufacturing. In this frame, we successfully:

- 1) developed a two-step sequence towards propofol including intermediate in-line work-up and implemented an AI-agent to pilot the process:



- 2) translated fentanyl synthesis under flow conditions. A 2-step sequence allows the synthesis of penultimate fentanyl intermediate 4-ANPP while the final stage is piloted by AI using in-line <sup>1</sup>H NMR:



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- [2] Griffin, D. J.; Coley, C. W.; Frank, S. A.; Hawkins, J. M.; Jensen, K. F., *Org Process Res Dev*, **2023**, *27*, 1868-1879.
- [3] (a) Vinet, L.; Di Marco, L.; Kairouz, V.; Charette, A. B., *Org Process Res Dev*, **2022**, *26*, 2330-2336. (b) Martins, G. M.; Magalhães, M. F. A.; Brocksom, T. J.; Bagnato, V. S.; de Oliveira, K. T., *J. Flow chem.*, **2022**, *12*, 371-379. (c) Mougeot, R.; Jubault, P.; Legros, J.; Poisson, T., *Molecules*, **2021**, *26*, 7183. (d) Sagandira, C. R.; Len, C., *Sustain Chem Pharm*, **2024**, *42*, 101793.
- [4] Braga, F. C.; Ramos, T. O.; Brocksom, T. J.; De Oliveira, K. T., *Org Lett*, **2022**, *24*, 8331-8336.